

PLEASE COMPLETE ONE SHEET PER SET OF SPOKES REQUIRED

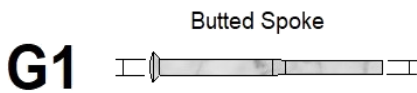
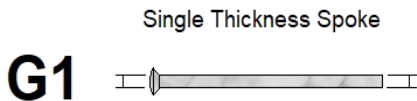
NAME	_____	YEAR	_____
ADDRESS	_____	MAKE	_____
	_____	MODEL	_____
	_____	RIM SIZE	_____
TEL No	_____	FRONT OR REAR	_____
e-mail	_____	NUMBER OF SPOKES	_____

SPOKE THICKNESSES

& BEND TYPES

WHAT GAUGES OF SPOKES DO YOU HAVE

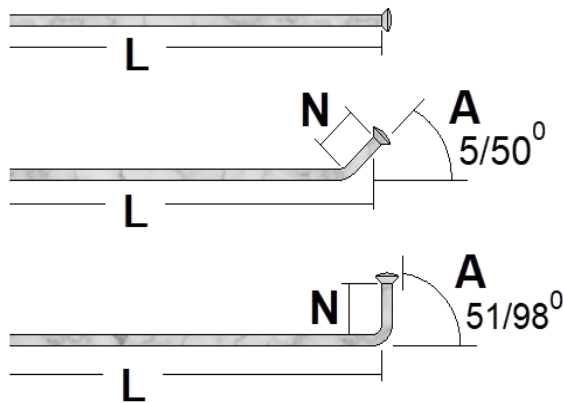
Measure your spoke with a set of Verniers to determine what thickness you require. They might be Single Thickness like 10 gauge 3.2mm (NOT including the head) or Butted like 8-10 gauge which are 4.0mm at the head (but NOT including the head) and 3.2mm along most of the length?



G2

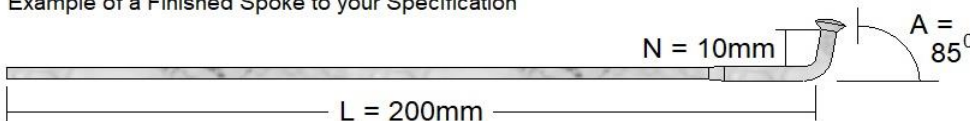
Spoke Gauges in mm's +/- manufacturing tolerances.

10 Gauge	G1 = 3.2mm	Single Thickness
9 Gauge	G1 = 3.6mm	Single Thickness
8 Gauge	G1 = 4.0mm	Single Thickness
8-10 Gauge	G1 = 4.0mm G2 = 3.2mm	Butted Type
6-8 Gauge	G1 = 4.8mm G2 = 4.0mm	Butted Type



F = Thread Size	B = Barrel in Inches	B = Barrel in mm's	D = mm	NIPPLE SELECTION
10G	.225"	5.75mm	5.00mm	
10G	.250"	6.40mm	5.53mm	
10G	.275"	7.00mm	5.95mm	
10G	.300"	7.60mm	6.35mm	
9G	.250"	6.40mm	5.35mm	
9G	.275"	7.00mm	5.95mm	
9G	.300"	7.60mm	6.35mm	
8G	.275"	7.00mm	5.95mm	
8G	.300"	7.60mm	6.35mm	

Example of a Finished Spoke to your Specification



Nipple Length = C
C = 19mm on ALL sizes other than 10g .225" C = 16mm
All sizes are +/- 0.05mm minimum

SPOKE ORDER DETAILS (Please complete for each type of Spoke you require)

	Example	SPOKE 1	SPOKE 2	SPOKE 3	SPOKE 4
QUANTITY	10	_____	_____	_____	_____
GAUGE G1 or G2	G = 8-10g 4-3.2mm	_____	_____	_____	_____
NECK LENGTH	N = 10mm	_____	_____	_____	_____
ANGLE	A = 85 deg	_____	_____	_____	_____
OVERALL LENGTH	L = 200mm	_____	_____	_____	_____
NIPPLE SIZE	10G .300"	_____	_____	_____	_____

Any information provided is at the customers risk & responsibility. Any returns or exchange items are at the customers cost. This includes any carriage.

Sorry but due some of the material specification some bends are simply not achievable, we will manufacture as close to your instructions as possible. Some adjustment on wheel building is to be expected. Devon Rim Company Ltd reserve the right to amend or change these specifications at any time without notice.